



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103206-101-PO
Job Sheet 182680



Part No: RB T103206-101-PO

Job Qty: 1 ea

Part Name: Tail Rotor Rigging Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/6/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RB T103206-101 Rev. 0 IPP Rev. A 18.08.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		9/6/18	0.00	0.00	Purchasing		SEP 05 2018
110	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging2		SEP 05 2018
120	QC	1 pcs		9/6/18	0.00	0.00	QC6		38
130	Small Fab	1 pcs		9/6/18	0.00	0.10	Small Fab-2		B. 18-09-10
140	QC	1 pcs		9/6/18	0.00	0.00	QC5		38
150	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging3		9-89
160	QC21-FG	1 Ea		9/6/18	0.00	0.00	QC21		21 SEP 11 2018

Part Op 100 - Issue P/O: 040 894 MANUFACTURE RB T103206-101 AS PER DWG Supplier: AIRCRAFT HARDWARE
Descriptions: ACCESS -Certificate of conformity is required
130 - Re-identify as required.

AUG 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T103206-101P	Tail Rotor Rigging Tool	1 Ea (1 ea)	100-Purchasing	S108219

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T103206-101P	1	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/29/18 3:49 PM dart.baker.diane

Part No: RB T103206-101



Job No: 182680

Serial No/Batch: S108220

Revision: 0
Inspector:
Exp Date:
Instructions:

Date: 09/05/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040894

Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76617 USA
Phone: 817 680 3523
Fax: 817 838 9111

PO No: PO040894
PO Date: 8/30/18
Due Date: 10/10/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
AUG 30 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30
Freight Terms:
Special Comments: Ship FedEx Account # 151793240

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	182680	RB T103206-101P		Tail Rotor Rigging Tool	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$320.00/Ea	\$320.00
②	182682	RB T103312-101P		Fixture	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$150.00/Ea	\$150.00
③	182683	RB T103307-101P		Seal Tool	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$125.00/Ea	\$125.00
④	182684	RB T103318-101P		Plate	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$444.00/Ea	\$444.00
5	182685	RB T101512P		Wrench	Firmed	-	10/10/18	1 Ea	0 Ea	1 Ea	\$350.00/Ea	\$350.00
⑥	182686	RBT400263P	412-201-700-101	Directional Rigging Tool (412-201-700-101)	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$1,400.00/Ea	\$1,400.00
⑦	182687	RB T103287-111P		Position Tool	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$1,100.00/Ea	\$1,100.00
⑧	182688	RBT400211p	406-240-012-101	Wrench Assembly	Firmed	-	9/6/18	1 Ea	0 Ea	1 Ea	\$500.00/Ea	\$500.00
Grand Total:											\$4,389.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

[Handwritten signature]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040894

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/30/18 10:34 AM dart.baker.diane

AIRCRAFT HARDWARE & ACCES.**P.O. BOX 14007 FT. WORTH TX 76117****Phone: 817-680-3523 FAX- 817-416-5274****e-mail: sales@aircrafthardwareacces.com**

Packing Slip

ATTN: Shipping Dept.**Date:** 8/31/2018**TO:** DART AEROSPACE

1270 ABERDEEN STREET

Hawkesbury ON K6A1K7

Packer # 83118**Cust. PO #:** 40894

Qty	Tool #	REF#	Description	DAS
1	RBT103206-101 ✓		RIGGING TOOL	38
1	RBT103312-101 ✓		FIXTURE	9-89
1	RBT103307-101 ✓		SEAL TOOL	
1	RBT103318-101 ✓		PLATE	
1	RBT400263P ✓	412-201-700-101	RIGGING TOOL	
1	RBT103287-111 ✓		POSITION TOOL	
1	RBT400211P ✓		WRENCH ASSY	

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS